

Minor Repair Process - Plastic



STEP 1: Clean and inspect damage. Use **3919S Prepsol** and **Audurra Degreasing Cloth**.



STEP 2: Sand with **Audurra Premium Sanding Disc B/C** to remove damage.



STEP 3: For deep damage apply **PP0481 Plastic Putty**. Optional: Prior to the putty apply **800RA Plastic Adhesion Promotor**.



STEP 4: Sand to shape with **Audurra Premium Sanding Strip B** and refine the repair surface with grade **C**.



STEP 5: Feather the repair area with **Audurra Premium Sanding Disc C/D**. Hand sand corners and edges with **Audurra Sanding Sponge Green** or **Soft roll D**.



STEP 6: Apply **800RA Plastic Adhesion Promotor**. Flash off. Apply a suitable **Surfacer** elastified with **805R Flexible Additive**.



STEP 7: Hand sand corners and edges with **Audurra Ultrafine Sanding Sponge Flex Blue**. Machine sand **Audurra Premium Disc D** with suitable soft backing pad. Remove sanding dust and clean.



Follow the particular OEM process/guidance on bumper repair. Pay attention on the film build limitations/sensor requirements. Follow relevant Cromax product TDS's. For detailed information regarding suitable plastic substrates, please refer to the Cromax Plastic Painting System TDS - CXPlasticSystem.

Some products in this chart may not be available in Australia & New Zealand however alternatives can be supplied.

This Minor Repair Process - Plastic has been performed with products out of the Cromax product range.

